



## QUARTERLY MAINTENANCE CHECKLIST

- Clean Dirt and Debris From Power Unit**
- Check Limit Switch Function:** Including tilt, backstop, and other limit switches
- Replace Oil Filters:** Replace return/suction filters (if applicable) quarterly or every 500 hours of operation.
- Clean / Inspect Cooling Fan and Coil:** If applicable. Replace/Repair as needed
- Replace Air Filters**
- Bleed Cylinders**
- Check Cylinder Timing:** If cylinders do not switch stages at the same time, shims can be added to regain proper timing
- Inspect Bolt For Tightness**
  - Pivot Bearings
  - Cylinder Top and Bottom Bearings and Pins
  - Backstop Connections (If applicable)
  - Extended Arm Connections (if applicable)
  - Handrail & Walkways Connections
  - Main Pivot Keeper Bolts
- Ensure Dumper Is Level (Portables ONLY):** Temperature changes can cause ground movement

Maintained By:

Date

Equipment I.D.

---

For questions or assistance with maintenance and spare parts contact Airoflex

6001 49th Street South  
Muscatine, Iowa 52761

Phone: 563-264-8066  
Email: sales@airoflex.com

airoflex.com